



| Series   | Tube OD              | PN    | Dimensions           |                      |      |                 |      |      |      |        | Weight<br>( <sup>kg</sup> /m) ca.<br>per 100 <sup>m</sup> |
|----------|----------------------|-------|----------------------|----------------------|------|-----------------|------|------|------|--------|---|
|          | ( <sup>mm</sup> /in) |       | ( <sup>mm</sup> /in) | ( <sup>mm</sup> /in) | L    | L1 <sup>1</sup> | L2   | L3   | S1   | S2     |   |
| <b>L</b> | 6                    | 500   | 4                    | 19                   | 27   | 12              | 26   | 12   | 14   | 14     | 3,02  |
|          | .24                  | 7250  | .16                  | .75                  | 1.06 | .47             | 1.02 | .47  | .55  | .55    | 6.64  |
|          | 8                    | 500   | 6                    | 21                   | 29   | 14              | 27,5 | 12   | 17   | 17     | 4,82  |
|          | .31                  | 7250  | .24                  | .83                  | 1.14 | .55             | 1.08 | .47  | .67  | .67    | 10.61   |
|          | 10                   | 500   | 8                    | 22                   | 30   | 15              | 29   | 14   | 19   | 19     | 6,27  |
|          | .39                  | 7250  | .31                  | .87                  | 1.18 | .59             | 1.14 | .55  | .75  | .75    | 13.79   |
|          | 12                   | 400   | 10                   | 24                   | 32   | 17              | 29,5 | 17   | 22   | 22     | 8,73  |
|          | .47                  | 5800  | .39                  | .94                  | 1.26 | .67             | 1.16 | .67  | .87  | .87    | 19.21   |
|          | 15                   | 400   | 12                   | 28                   | 36   | 21              | 32,5 | 19   | 27   | 27     | 14,55   |
|          | .59                  | 5800  | .47                  | 1.10                 | 1.42 | .83             | 1.28 | .75  | 1.06 | 1.06   | 32.01   |
|          | 18                   | 400   | 15                   | 31                   | 40   | 23,5            | 35,5 | 24   | 32   | 32     | 20,89   |
|          | .71                  | 5800  | .59                  | 1.22                 | 1.57 | .93             | 1.40 | .94  | 1.26 | 1.26   | 45.95   |
|          | 22                   | 400   | 19                   | 35                   | 44   | 27,5            | 38,5 | 27   | 36   | 36     | 28,27   |
|          | .87                  | 5800  | .75                  | 1.38                 | 1.73 | 1.08            | 1.52 | 1.06 | 1.42 | 1.42   | 62.20   |
|          | 28                   | 250   | 24                   | 38                   | 47   | 30,5            | 41,5 | 36   | 41   | 41     | 39,85   |
|          | 1.10                 | 3625  | .94                  | 1.50                 | 1.85 | 1.20            | 1.63 | 1.42 | 1.61 | 1.61   | 87.67   |
|          | 35                   | 250   | 30                   | 45                   | 56   | 34,5            | 51   | 41   | 50   | 50     | 64,20   |
|          | 1.38                 | 3625  | 1.18                 | 1.77                 | 2.20 | 1.36            | 2.01 | 1.61 | 1.97 | 1.97   | 141.24  |
|          | 42                   | 250   | 36                   | 51                   | 63   | 40              | 56   | 50   | 60   | 60     | 94,90   |
|          | 1.65                 | 3625  | 1.42                 | 2.01                 | 2.48 | 1.57            | 2.20 | 1.97 | 2.36 | 2.36   | 208.78  |
| <b>S</b> | 6                    | 800   | 4                    | 23                   | 31   | 16              | 27   | 12   | 17   | 17     | 5,99  |
|          | .24                  | 11600 | .16                  | .91                  | 1.22 | .63             | 1.06 | .47  | .67  | .67    | 13.18   |
|          | 8                    | 800   | 5                    | 24                   | 32   | 17              | 27,5 | 14   | 19   | 19     | 7,80  |
|          | .31                  | 11600 | .20                  | .94                  | 1.26 | .67             | 1.08 | .55  | .75  | .75    | 17.15   |
|          | 10                   | 800   | 7                    | 25                   | 34   | 17,5            | 30   | 17   | 22   | 22     | 10,60   |
|          | .39                  | 11600 | .28                  | .98                  | 1.34 | .69             | 1.18 | .67  | .87  | .87    | 23.32   |
|          | 12                   | 630   | 8                    | 29                   | 38   | 21,5            | 31   | 17   | 24   | 24     | 13,63   |
|          | .47                  | 9135  | .31                  | 1.14                 | 1.50 | .85             | 1.22 | .67  | .94  | .94    | 29.98   |
|          | 14                   | 630   | 10                   | 30                   | 40   | 22              | 35   | 19   | 27   | 27     | 17,37   |
|          | .55                  | 9135  | .39                  | 1.18                 | 1.57 | .87             | 1.38 | .75  | 1.06 | 1.06   | 38.21   |
|          | 16                   | 630   | 12                   | 33                   | 43   | 24,5            | 36,5 | 24   | 30   | 30     | 22,95   |
|          | .63                  | 9135  | .47                  | 1.30                 | 1.69 | .96             | 1.44 | .94  | 1.18 | 1.18   | 50.49   |
|          | 20                   | 400   | 16                   | 37                   | 48   | 26,5            | 44,5 | 27   | 36   | 36     | 35,51   |
|          | .79                  | 5800  | .63                  | 1.46                 | 1.89 | 1.04            | 1.75 | 1.06 | 1.42 | 1.42   | 78.13   |
|          | 25                   | 400   | 20                   | 42                   | 54   | 30              | 50   | 36   | 46   | 46     | 62,40   |
|          | .98                  | 5800  | .79                  | 1.65                 | 2.13 | 1.18            | 1.97 | 1.42 | 1.81 | 1.81   | 137.28  |
|          | 30                   | 400   | 25                   | 49                   | 62   | 35,5            | 55   | 41   | 50   | 50     | 85,60   |
|          | 1.18                 | 5800  | .98                  | 1.93                 | 2.44 | 1.40            | 2.17 | 1.61 | 1.97 | 1.97   | 188.32  |
| 38       | 400                  | 32    | 57                   | 72                   | 41   | 63              | 50   | 60   | 60   | 128,10 |   |
| 1.50     | 5800                 | 1.26  | 2.24                 | 2.83                 | 1.61 | 2.48            | 1.97 | 2.36 | 2.36 | 281.82 |   |

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